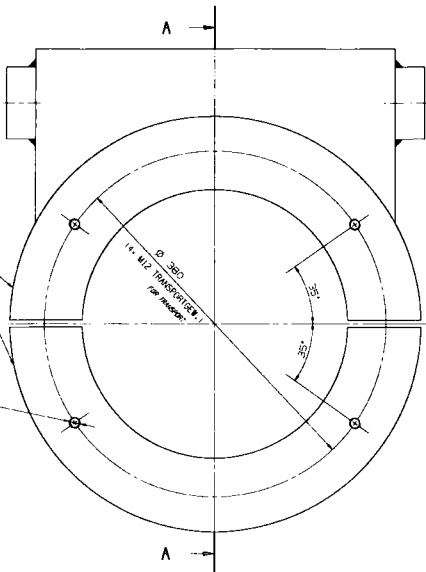
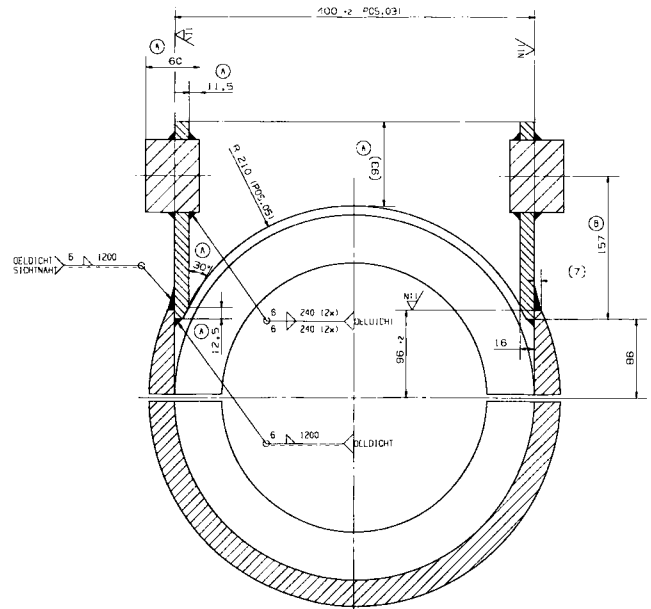


OBER- UND UNTERTEIL MIT
SCHLAGZAHL "X" HIER
FÜRTEIL NUR
KONZENTRISCH
UPPER AND BOTTOM PART
CONCENTRICALLY MARKED HERE WITH "X"

4x
M 12 - 27/33,5
TRANSPORTSCHWENKE
FÜR TRANSPORT

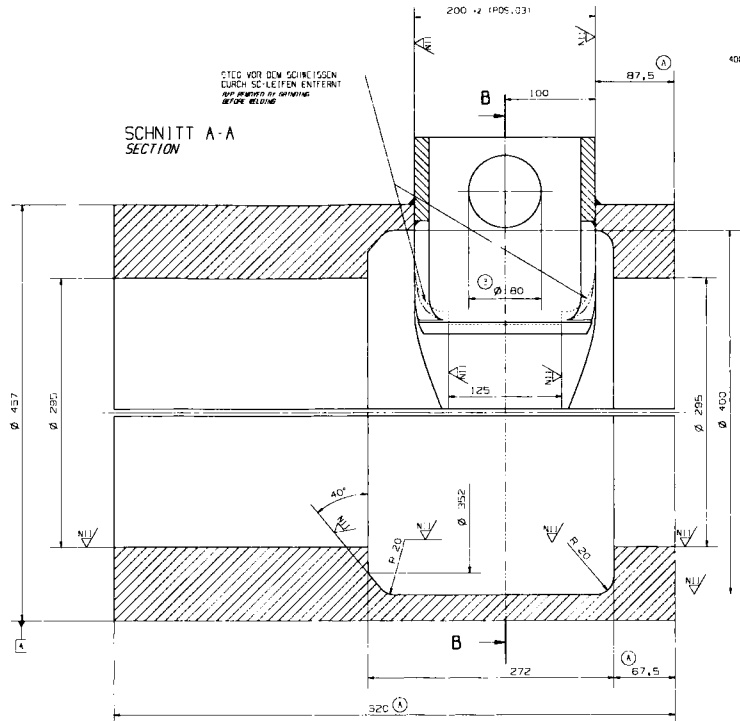


SCHNITT B-B
SECTION



SCHNITT A-A
SECTION

STÜCK VOR DEM SCHWEISSEN
DURCH SCHLEIFEN ENTFETTET
BEFORE WELDING
BY GRINDING OR DEGREASING



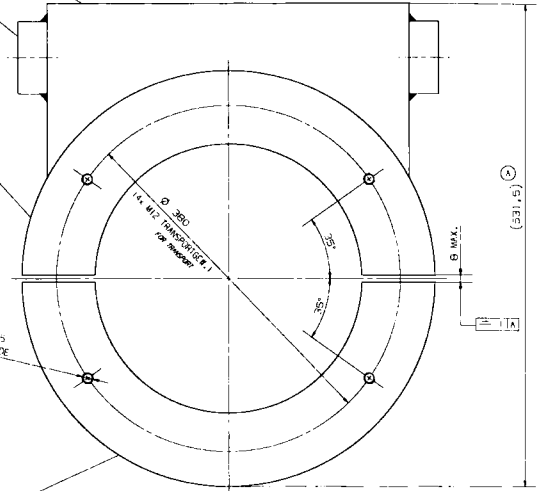
05
400 x 200 x 16

04

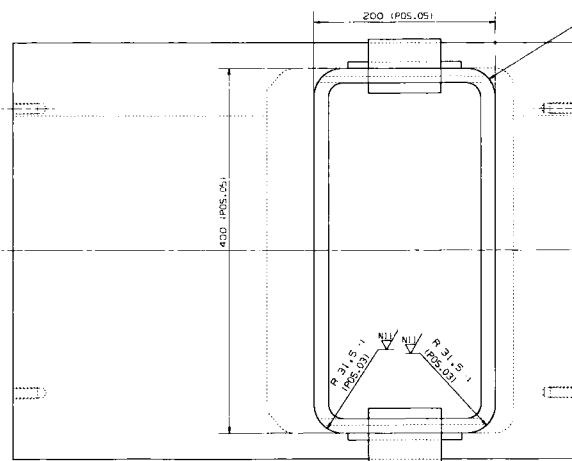
03

02

4x
M 12 - 27/33,5
TRANSPORTSCHWENKE
FÜR TRANSPORT



RECHTECKPROFIL DURCH SCHLEIFEN
ZUR RUNDHEIT IN NUT EINGEPASST
RECTANGULAR PROFILE GLAZED
BY GRINDING THE ROUNDS



NACH DEM SCHWEISSEN SPANNUNGS-
ARMGLUEHEN NACH VORSCHRIFT
P EM HT 101
STRESS-RELIEVED AFTER WELDING ACCORDING
TO SPECIFICATION P EM HT 101